

Volvo Construction Equipment  
Building Tomorrow



# L350H

Volvo Wheel Loaders 50.0-56.3 t 540 hp



**THE BEST JUST GOT  
EVEN BETTER**



Smarter, faster and tougher than the L350F, the L350H has been built on the success of its forerunner, first introduced to the market in 2007. Upgraded with the latest innovative technology, the L350H is ready to tackle a range of applications, from mining and quarrying to heavy infrastructure.

#### Lowering your total cost of ownership

As your trusted partner in production, Volvo is here to support you with the best equipment for the job. Boasting a comprehensive portfolio of attachments designed to complement your machines performance, as well as a range of services to boost your profitability, we'll help you tailor the perfect package to suit your business needs.

#### L350F across the world

A machine that's always in demand, over 700 L350F wheel loaders are being put to work in 50 countries across the world, and have so far accumulated 6 369 606 operating hours – ranging from 290 to 48 000.



“ ”

#### L350F in action

*“We like their speed, their uptime and their fuel efficiency.”*

*Dan Johnson, Vice president of equipment for William Charles Purchasing Inc (USA)*

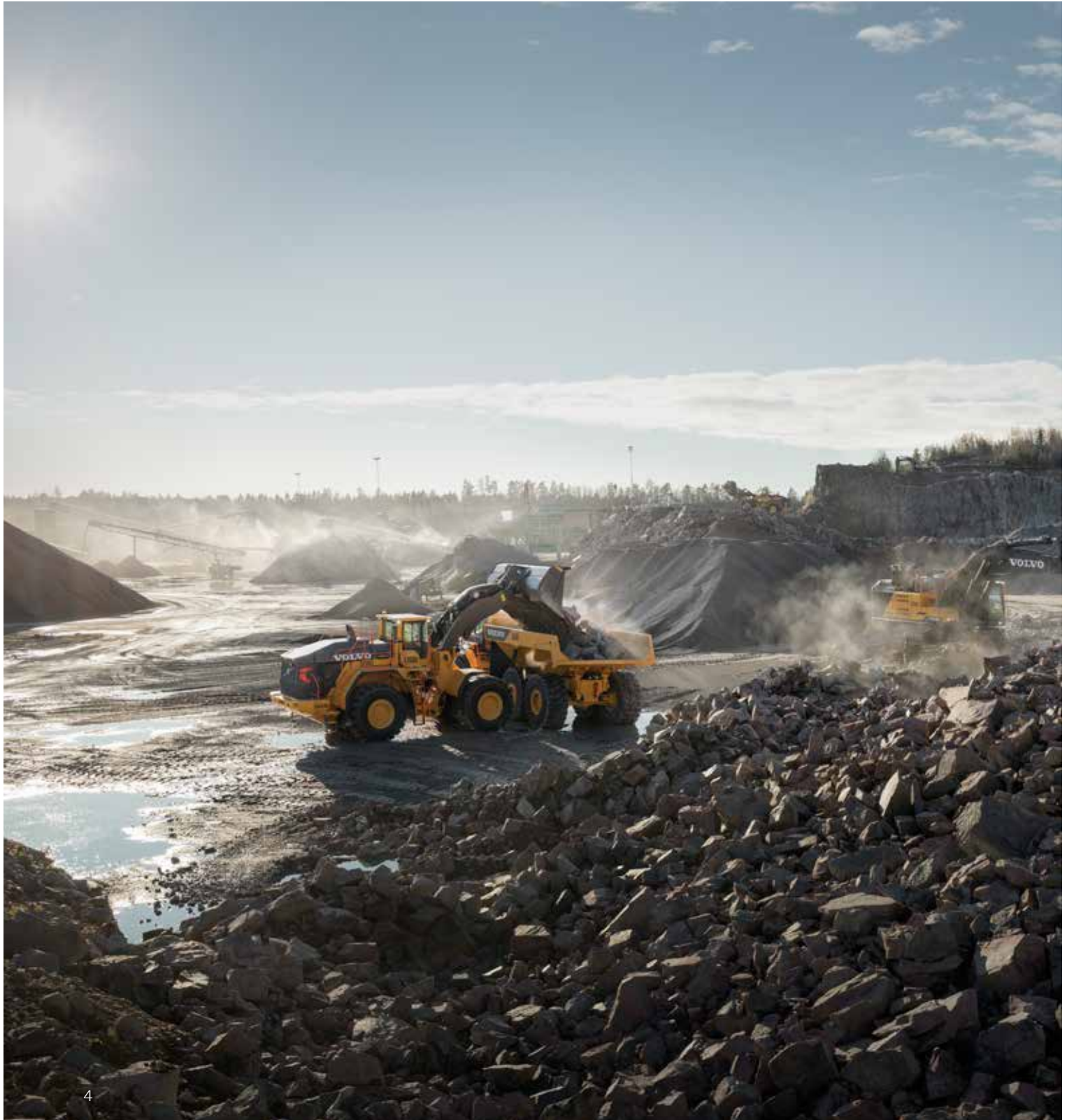
*At a large quarry in Germany, an L350F was instrumental in producing and transporting 1.2 million tons of limestone a year. The L350F loaded a 60-ton hauler in only five passes, ensuring a highly profitable rate of production.*





# BOOST YOUR PRODUCTIVITY BY UP TO 5%

Increase your productivity by up to 5%. Next generation load sensing hydraulics have been designed to enhance the responsiveness of the attachment and reduce cycle times, by improving the lifting and lowering speed of the boom.



# Stronger and smarter

Primed for productivity, the intelligent L350H combines the latest Volvo technology with power and comfort. To achieve ultimate performance, select from a range of tailor-made Volvo attachments.

## Easy operation

Customize your machine with a choice of three hydraulic modes to suit your preferred responsiveness – soft, normal or active. To reduce operator fatigue and improve productivity, Comfort Drive Control gives you the opportunity to steer the machine from a small lever – particularly effective for fast-paced truck loading operations.



## Matched and attached

Get the most out of your L350H with our range of purpose-built attachments, perfect for applications such as block handling, logging and slag handling. Form one solid and reliable unit with attachments that are ideally matched by size and design to your machine's parameters – including link-arm geometry, and breakout and lifting forces.



## Designed to perform

Achieve unrivalled performance thanks to the drivetrain, specially developed by Volvo, to work in harmony with the hydraulic system on a range of demanding applications. Offering the perfect combination of power and control, the L350H has been designed to boost productivity.





# Power up, fuel down

Engineered for efficiency, the L350H is fitted with a powerful Volvo engine and new generation hydraulics. Decrease cycle times and fuel consumption with intelligent machine monitoring and available operator training.

## Eco pedal

Save on machine wear and increase fuel efficiency with the eco pedal. Uniquely designed by Volvo, the eco pedal encourages economical operation, by applying a mechanical push-back force in response to excess use of the accelerator.



## Train for efficiency

Increase productivity and reduce fuel consumption by learning how to operate your wheel loader in the most efficient way. Volvo offers operator training, which encompasses the best practices in the industry.



## Machine monitoring made easy

Keep on top of unscheduled downtime and check that your machine is being operated efficiently with CareTrack – Volvo's state-of-the-art telematics system. Stay informed and receive reports including fuel status, machine location and hours, so you can optimize your productivity and save money.



## Fuel Report

Identify any inefficiency with Fuel Report, designed to help you reduce the industry's number one operational cost factor. With detailed machine data, Fuel Report supports in taking corrective actions to reverse machine issues and improve fuel efficiency.



# UP TO 20% GREATER FUEL EFFICIENCY

Do more with less fuel, thanks to redesigned buckets, which are easier to fill. Save hydraulic pump power for other functions, by reducing fluid flow during lowering and dumping operations. Powered by a D16 engine, delivering high torque at low rpm, the L350H can also be fitted with the option of auto engine shut down, which turns off the machine during prolonged periods of idle.



“ ”

## ***L350F in action***

*A quarry in the UK used a Volvo L350F to load more than 500,000 tons of blasted limestone a year. The L350F replaced two older machines and was chosen for its excellent fuel economy and an outstanding performance.*



# BUILT FOR THE JOB

Unlock the full potential of your machine and take on demanding applications, with tailor-made attachments. You can even have your attachment custom built to suit your needs - just talk to your local dealer!



“ ”

## ***L350F in action***

*Working at one of the biggest wood production sites in Finland, L350F wheel loaders were used to help process over 100 trailers of timber a day. Featuring log grapple attachments for quick and easy log handling these machines worked 24 hours a day in temperatures that often plummeted to -30°C.*



# For extreme production environments

Working around the clock, the L350H has been put to the test in extreme environments, carrying out operations such as face loading, heavy-duty block handling and log handling. The L350H can be fitted with a range of Volvo attachments, to ensure high reliability and safe operation.

## Face-loading and tunneling

For easier filling and up to 15% more productivity, the new Volvo Rock bucket\* boasts a longer floor and optimized radius. For tunneling applications, the L350H can also be equipped with a Side Dump Rock bucket. To increase your productivity, the long boom configuration enables the loading of a 65 tonne truck in no more than six passes



## Rehandling

Experience up to 5% greater productivity with the new 10.7 m<sup>3</sup> Volvo Rehandling bucket. The redesigned bucket is easier to fill and minimizes spillage, thanks to new convex sides and the improved spill guard. To enhance productivity and absorb shocks, opt for the Boom Suspension System, which automatically engages depending on gear and speed.



## L350H in block handling

For high lifting force and maximum stability in block handling applications, choose from two kit variants – standard or heavy duty – and a range of robust Volvo attachments, including block forks, breaker tine and clearing rakes.



# Made to move

## MAINTENANCE MADE EASIER

- Maintenance-free rear axle trunnion
- Passive and automatic regeneration
- Redesigned engine side hood panels
- Surrounding walkways

## BOOST YOUR PRODUCTIVITY BY UP TO 5%

- Next generation load sensing hydraulics
- Comfort Drive Control
- Three hydraulic mode options
- Matched Volvo attachments

## BUILT FOR THE JOB

- Redesigned Rock bucket – boost your productivity by 15%
- New Rehandling bucket – up to 5% more productivity
- Block handling attachments
- Custom built attachments

## DURABLE BY DESIGN

- Z-bar lifting arm with double sealing on each pin
- Strong frame and central hinge

## VOLVO SERVICES

- Genuine Volvo Parts
- CareTrack
- Proactive Monitoring
- Fuel Report





## THE OPERATOR'S CHOICE

- Easy cab access
- Remote-control door opener
- New adjustable seat
- Upgraded Human Machine Interface

## UP TO 20% GREATER FUEL EFFICIENCY

- Easier to fill redesigned buckets
- Saved hydraulic pump power
- Powerful D16 engine, with optional auto shut down
- Eco pedal

## SAFE AND SOUND

- Orange handrails and steps
- New rear view mirrors
- Rear-view camera



# DURABLE BY DESIGN

Designed with durability in mind, the L350H is built with robust components and a strong frame structure. The central hinge offers strength in demanding applications, and the specially designed Z-bar lifting arm has double sealing on each of the pins, for sustained uptime and increased machine life.



“ ”

## ***L350F in action***

*As part of a fleet of 34 Volvo machines working at a marble mine in Turkey, an L350F proved that its durable components and easy serviceability made it the perfect addition to the team. The owner relied on the L350F to operate under high stress levels and in tough conditions, producing 170,000 tons of marble a year.*



# Full proof performance

Offering strength in demanding applications, the L350H is built to last. Maintain the life of your machine with simple serviceability and proactive dealer support, as well as flexible maintenance and repair plans.

## Minimize downtime

Minimize machine downtime and increase components life thanks to heavy-duty axles with fully floating shafts, planetary hub reduction and maintenance-free rear axle trunnion bearings.



## Maintenance made easier

Keep your machine up and running with improved serviceability. Daily routine checks are made easier thanks to engine side hood panels, while essential maintenance points are safely accessed using the surrounding walkway. Passive and auto regeneration automatically cleans the diesel particulate filter (DPF), without compromising machine performance.



## Proactive Monitoring

Keep your machine moving with Proactive Monitoring. Volvo monitors machine health remotely, from our very own Uptime Center, helping to predict potential failures before they occur. This gives you more time to focus on your operation, helping to reduce unplanned downtime and minimize repair costs.



## Here to support you

Maintain productivity and machine uptime with our range of readily available Genuine Volvo Parts – all backed by Volvo warranty. We're here to help you stay on track, offering flexible maintenance and repair plans.



# Setting the standard

Built with the customer, for the customer, the L350H boasts a range of features to enhance your operating experience. As your partner in production, we'll help to make your business more profitable, whether it's through reducing fuel emissions or supporting you with our range of products and services.

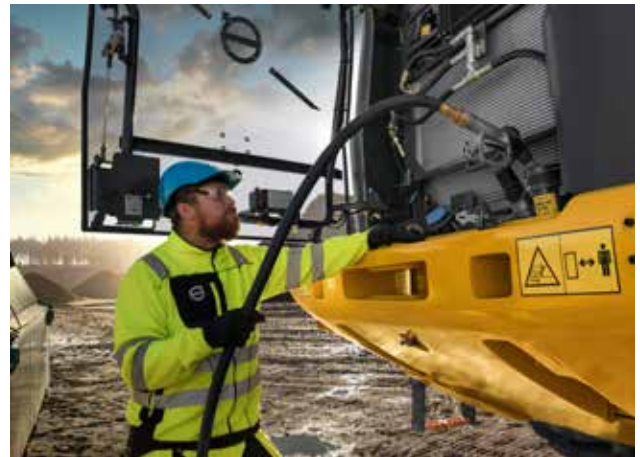
## Safe and sound

To enhance visibility, the L350H Volvo cab has a rear-view camera and new rear view mirrors. Orange handrails and steps have also been placed on the machine, intended to stand out to the operators and maintenance staff.



## Volvo Services

To ensure your business runs smoothly, Volvo invests in the intelligent engineering of all our machines – but we don't stop there. As your partner, we support you in how you use the equipment, maintain it, pay for it and even how you sell it. Our portfolio of products and services is designed to complement your machine's performance and boost your profitability.



## Committed to the environment

Reduce your carbon footprint and fuel emissions between 30% to 90%, by switching to renewable fuels. Confirming its commitment to the environment, Volvo has designed its latest wheel loader to be compatible with HVO alternative fuel.





# THE OPERATOR'S CHOICE

Operate in comfort from the best cab on the market. The Volvo cab is equipped with a new adjustable seat and upgraded Human Machine Interface, which comes as standard across all H-series Volvo wheel loaders. Access the cab safely and effortlessly using the steps, and open the door with ease thanks to the remote-control opener.



“ ”

*“Basically, I move rock for 10 hours each day so I like the comfort of the Volvo wheel loader. My back doesn't hurt and it is easy to steer with the joystick controls. I really enjoy running it. We are picking up blocks weighing more than 50,000 pounds and the power is still there.”*

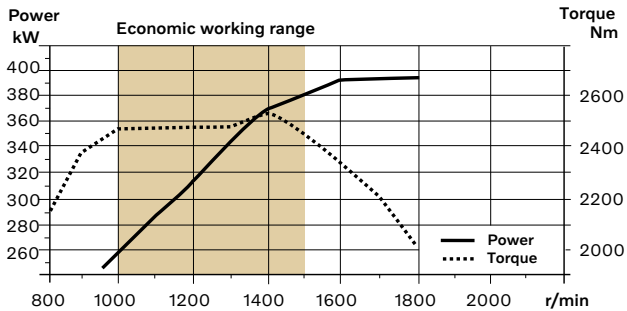
***David Porter, loader operator, Colorado Stone Quarries (USA)***

# Volvo L350H in detail

## Engine

V-ACT, 16 liter, 6-cylinder straight VGT (Variable Geometry Turbocharged) diesel engine with 4 valves per cylinder, overhead camshaft and electronically controlled unit injectors. The engine has wet replaceable cylinder liners and replaceable valve guides and valve seats. Cooled EGR (Exhaust Gas Recirculation) and exhaust after treatment with EATS-Muffler (Exhaust After Treatment System) including DOC (Diesel Oxidation Catalyst), DPF (Diesel Particulate Filter) and SCR (Selective Catalytic Reduction) with an electronically controlled UDS (Urea Dosing System). Stage IV/T4f after treatment system features passive DPF regeneration with an AH1 (After treatment Hydro carbon Injection) device.

|                         |       |               |
|-------------------------|-------|---------------|
| Engine                  | Volvo | D16J          |
| Max. power at           | r/min | 1 700         |
| SAE J1995 gross         | kW    | 397           |
|                         | hp    | 540           |
| ISO 9249, SAE J1349 net | kW    | 394           |
|                         | hp    | 536           |
| Max. torque at          | r/min | 1 400         |
| SAE J1995 gross         | Nm    | 2 550         |
| ISO 9249, SAE J1349 net | Nm    | 2 532         |
| Economic working range  | r/min | 1 000 - 1 500 |
| Displacement            | l     | 16.1          |



## Electrical system

Central warning system:  
Contronic electrical system with central warning light and buzzer for following functions: - Serious engine malfunction - Low steering system pressure - Overspeed warning engine - Interruption in communication (computer error)  
Central warning light and buzzer with gear engaged for the following functions: - Low engine oil pressure - High engine oil temperature - High charge-air temperature - Low coolant level - High coolant temperature - High crankcase pressure - Low transmission oil pressure - High transmission oil temperature - Low brake pressure - Engaged parking brake - Brake charging failure - Low hydraulic oil level - High hydraulic oil temperature - Overspeeding in engaged gear - High brake cooling oil temperature front and rear axles.

|                                |     |          |
|--------------------------------|-----|----------|
| Voltage                        | V   | 24       |
| Batteries                      | V   | 2 x 12   |
| Battery capacity               | Ah  | 2 x 170  |
| Cold cranking capacity, approx | A   | 1 000    |
| Alternator rating              | W/A | 2 280/80 |
| Starter motor output           | kW  | 7        |

## Drivetrain

Torque converter: 3-element, 1-stage, 1-phase torque converter with Lock-Up function and free-wheel stator.  
Transmission: Planetary Power Shift transmission with full modulated electronically controlled shifting of 4 gears forward and reverse. Volvo Automatic Power Shift (APS) gear shifting system with fully automatic shifting 1-4 (Lock-Up in 3-4) and mode selector with 4 different gear shifting programs, including AUTO mode.  
Axles: Fully floating axle shafts with planetary-type heavy-duty hub reductions. Fixed front axle and oscillating rear axle.  
Optional: Limited Slip differentials in front and rear axle

|                                    |       |                         |
|------------------------------------|-------|-------------------------|
| Transmission                       | Volvo | HTE 400                 |
| Torque multiplication, stall ratio |       | 2.65                    |
| Maximum speed, forward/reverse     |       |                         |
| 1st gear                           | km/h  | 6.8/7.5                 |
| 2nd gear                           | km/h  | 12.1 / 13.2             |
| 3rd gear                           | km/h  | 21 / 22.9               |
| 4th gear                           | km/h  | 35.7 / 38.2             |
| Measured with tires                |       | 35/65 R33 L4            |
| Front axle/rear axle               |       | Volvo AHW 90/<br>AHW 90 |
| Rear axle oscillation              | ± °   | 12                      |
| Ground clearance                   | mm    | 550                     |
| at oscillation                     | °     | 12                      |

## Steering System

Steering system: Load-sensing hydrostatic articulated steering with an accumulator system and a non-pressurized tank.  
System supply: The steering system has priority feed from a load sensing axial pump with variable displacement.  
CDC: Speeddependent electro-hydraulic power steering system with closed center hydrostatic back-up and end-stroke damping.

|                      |       |     |
|----------------------|-------|-----|
| Steering cylinders   |       | 2   |
| Cylinder bore        | mm    | 110 |
| Rod diameter         | mm    | 70  |
| Stroke               | mm    | 586 |
| Working pressure     | MPa   | 26  |
| Maximum flow         | l/min | 340 |
| Maximum articulation | ± °   | 37  |

## Service Refill

Service accessibility: Large, easy-to-open service doors with gas struts. Swing-out radiator grill. Fluid filters and component breather filters promote long service intervals. Possibility to monitor, log, and analyze data to facilitate troubleshooting.

|                    |   |     |
|--------------------|---|-----|
| Fuel tank          | l | 581 |
| DEF/AdBlue® tank   | l | 53  |
| Engine coolant     | l | 68  |
| Hydraulic oil tank | l | 365 |
| Transmission oil   | l | 79  |
| Engine oil         | l | 55  |
| Axle oil front     | l | 155 |
| Axle oil rear      | l | 155 |



## Hydraulic system

System supply: Two load-sensing axial piston pumps with variable displacement. The steering function always has priority from one of the pumps. Valves: Double-acting 2-spool valve. The main valve is controlled by an electric pilot.  
Lift function: The valve has four positions; lift, hold, lower, and float position. Inductive/magnetic automatic boom kickout can be switched on and off and is adjustable to any position between maximum reach and full lifting height.  
Tilt function: The valve has three functions; rollback, hold, and dump. Inductive/magnetic automatic bucket positioner can be switched on and off.  
Cylinders: Double-acting cylinders for all functions.  
Filter: Full-flow filtration through 20 micron (absolute) filter cartridge.  
Hydraulic oil cooler: Aircooled oil cooler mounted on radiator.

|   |       |       |
|---|-------|-------|
| Working pressure maximum, pump 1 for working hydraulic system                               | MPa   | 25    |
| Flow  | l/min | 256   |
| at  | MPa   | 10    |
| engine speed  | r/min | 1 800 |
| Working pressure maximum, pump 2 for steering-, brake-, pilot- and working hydraulic system | MPa   | 26    |
| Flow  | l/min | 354   |
| at  | MPa   | 10    |
| engine speed  | r/min | 1 800 |
| Working pressure maximum, pump 3 for brake- and cooling fan system                          | MPa   | 26    |
| Flow  | l/min | 84    |
| at  | MPa   | 10    |
| engine speed  | r/min | 1 800 |
| <b>Cycle times</b>  |       |       |
| Lift  | s     | 8     |
| Tilt  | s     | 1.9   |
| Lower, empty  | s     | 4.7   |
| Total cycle time  | s     | 14.6  |
| Raise and tilt cycle times with load according to ISO 14397 and SAE J818                    |       |       |

## Lift Arm System

Z-bar linkage system with high breakout forces. The lift arms are single plate construction with a high-strength steel cast cross tube. The single bell crank and bucket link are nodular iron castings.

|                     |    |       |
|---------------------|----|-------|
| Lift cylinders      |    | 2     |
| Cylinder bore       | mm | 200   |
| Piston rod diameter | mm | 110   |
| Stroke              | mm | 1 264 |
| Tilt cylinder       |    | 1     |
| Cylinder bore       | mm | 260   |
| Piston rod diameter | mm | 120   |
| Stroke              | mm | 728   |

## Brake system

Service brake: Service brakes are dual circuit all-hydraulic multidisc brakes with nitrogen-charged accumulators and automatic slack adjusters. Outboard-mounted oil-cooled, wet disc brakes at each wheel. Transmission disengagement during braking can be preselected in Contronic.  
Parking brake: Wet multi-disc type in transmission housing. Spring-applied, electro-hydraulically released with a switch on instrument panel. Applies automatically when the key is turned off.  
Secondary brake: Dual circuit axle-by-axle system. Actuated by service brake pedal. Low pressure alarm. Dead engine braking capability provided by three nitrogen-charged accumulators.  
Standard: The brake system complies with the requirements of ISO 3450:1996.

|  |   |         |
|--|---|---------|
| Number of brake discs per wheel front/rear |   | 11/11   |
| Accumulators                               | l | 8x1     |
| Accumulators for parking brake             | l | 1 x 0.5 |

## Cab

Instrumentation: All important information is centrally located in the operator's field of vision. Display for Contronic monitoring system.  
Heater and defroster: Heater coil with filtered fresh air, fan with auto function and 11 manually selectable steps, defroster vents for all window areas.  
Operator's seat: Operator's seat with adjustable suspension and retractable seatbelt. The seat is mounted on a bracket on the rear wall and floor. The forces from the retractable seatbelt are absorbed by the seat rails.  
Standard: The cab is tested and approved according to ROPS (ISO 3471, SAE J1040), FOPS (ISO 3449). The cab meets with requirements according to ISO 6055 ("Operator overhead protection - Industrial trucks") and SAE J386 ("Operator Restraint System").  
Refrigerant of the type R134a is used when this machine is equipped with air conditioning. Contains fluorinated greenhouse gas R134a, Global Warming Potential 1.430 t CO<sub>2</sub>-eq

Emergency exit: Use emergency hammer to break window

|                  |                     |    |
|------------------|---------------------|----|
| Ventilation      | m <sup>3</sup> /min | 9  |
| Heating capacity | kW                  | 13 |
| Air conditioning | kW                  | 8  |

## Sound Level

Sound level in cab according to ISO 6396/SAE J2105

|  |       |     |
|--|-------|-----|
| LpA  | dB(A) | 72  |
| External sound level according to ISO 6395/SAE J2104 |       |     |
| LwA  | dB(A) | 111 |

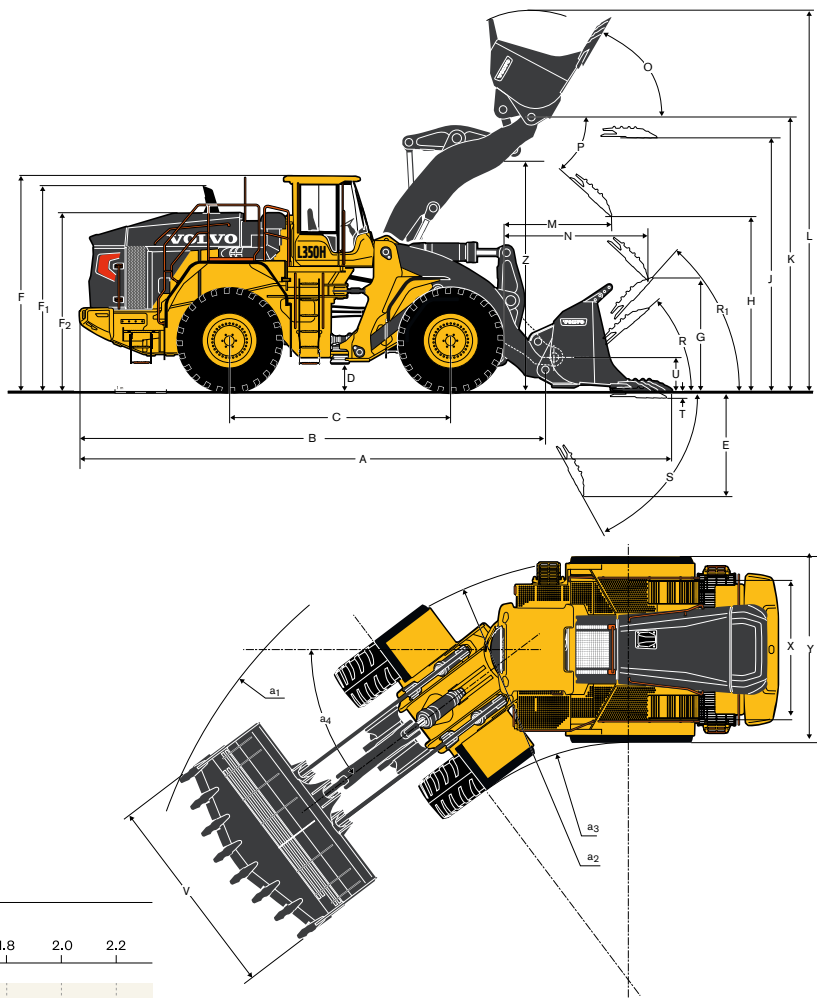
# Specifications

**Tires: 875/65 R33\*\* RL-5K L5 Goodyear**

|                  |    | Standard boom | Long boom |
|------------------|----|---------------|-----------|
| B                | mm | 9 130         | 9 556     |
| C                | mm | 4 300         | —         |
| D                | mm | 540           | —         |
| F                | mm | 4 170         | —         |
| F <sub>1</sub>   | mm | 3 990         | —         |
| F <sub>2</sub>   | mm | 3 450         | —         |
| G                | mm | 2 134         | —         |
| J                | mm | 4 910         | 5 382     |
| K                | mm | 5 330         | 5 798     |
| O                | °  | 60            | 58        |
| P <sub>max</sub> | °  | 45            | —         |
| R                | °  | 44            | 45        |
| R1*              | °  | 48            | 50        |
| S                | °  | 66            | 72        |
| T                | mm | 138           | 143       |
| U                | mm | 614           | 739       |
| V                | mm | 3 970         | —         |
| X                | mm | 2 720         | —         |
| Y                | mm | 3 625         | —         |
| Z                | mm | 4 462         | 4 880     |
| a <sub>2</sub>   | mm | 8 238         | —         |
| a <sub>3</sub>   | mm | 4 613         | —         |
| a <sub>4</sub>   | ±° | 37            | —         |

\*Carry position SAE

Where applicable, specifications and dimensions are according to ISO 7131, SAE J732, ISO 7546, SAE J742, ISO 14397, SAE J818.



| L350H BUCKETS   | Material density: t/m³ |     |     |     |     |     |     |     |
|---|------------------------|-----|-----|-----|-----|-----|-----|-----|
|   | 0.8                    | 1.0 | 1.2 | 1.4 | 1.6 | 1.8 | 2.0 | 2.2 |
| <b>Rehandling</b>   |                        |     |     |     |     |     |     |     |
| 8.8 m³ STE P T SEG  |                        |     |     |     |     |     |     |     |
| 9.4 m³ STE P BOE  |                        |     |     |     |     |     |     |     |
| 10.7 m³ STE P BOE   |                        |     |     |     |     |     |     |     |
| <b>General purpose</b>  |                        |     |     |     |     |     |     |     |
| 7.3 m³ STE P BOE  |                        |     |     |     |     |     |     |     |
| 7.7 m³ STE P T SEG  |                        |     |     |     |     |     |     |     |
| 8.4 m³ STE P BOE  |                        |     |     |     |     |     |     |     |
| <b>Rock</b>   |                        |     |     |     |     |     |     |     |
| 7.7 m³ SPN P T SEG  |                        |     |     |     |     |     |     |     |
| 6.9 m³ STE RO P T SEG   |                        |     |     |     |     |     |     |     |
| <b>Light material</b>   |                        |     |     |     |     |     |     |     |
| 12.7 m³ LM P  |                        |     |     |     |     |     |     |     |
| <div> <div>Bucket fill</div> <div>110% 105% 100% 95%</div> <div>Pin-on</div> </div> |                        |     |     |     |     |     |     |     |

How to read bucket fill factor

## Bucket Selection Chart

The volume handled varies with the bucket fill and is often greater than indicated by the bucket's ISO/SAE volume. The table shows optimum bucket choice with regard to the material density.

| Material | Bucket fill, % | Material density, t/m³ |
|----------|----------------|------------------------|
| Earth    | 110-115        | 1.4-1.6                |
| Clay     | 110-120        | 1.4-1.6                |
| Sand     | 100-110        | 1.6-1.9                |
| Gravel   | 100-110        | 1.7-1.9                |
| Rock     | 75-100         | 1.5-1.9                |










The size of rock buckets is optimized for optimal penetration and filling capability rather than the density of the material.

## Supplemental Operating Data

|                                 | Width over tires | Ground clearance | Operating weight | Static tipping load, full turn |           |
|---------------------------------|------------------|------------------|------------------|--------------------------------|-----------|
|                                 | mm               | mm               | kg               | Standard boom                  | Long boom |
| 36/65 R33 XTXL L4 Michelin      | 10               | -20              | -1 140           | -1 030                         | -910      |
| 35/65 R33 XLD D2 L5 Michelin    | 10               | -20              | -440             | -580                           | -510      |
| 35/65 R33 X-Mine D2 L5 Michelin | 20               | -20              | 260              | -50                            | -40       |












**L350H**

| Standard boom  |    | Rehandling  |   |   | General purpose   |   |   | Rock  |   | Light material  |
|--|----|---|---|---|---|---|---|---|---|---|
| <b>Tires 875/65 R33 RL5K L5</b><br><b>Pin-on buckets</b> |    |  |  |  |  |  |  |  |  |  |
|  |    | <b>8.8 m³ STE P BOE</b>   | <b>9.4 m³ STE P BOE</b>   | <b>10.7 m³ STE P BOE</b>  | <b>7.3 m³ STE P BOE</b>   | <b>7.7 m³ STE PT SEG</b>  | <b>8.4 m³ STE P BOE</b>   | <b>7.7 m³ SPN PT SEG</b>  | <b>6.9 m³ STE PT SEG</b>  | <b>12.7 m³ LM P</b>   |
| Volume heaped ISO/SAE                                    | m³ | 8.8   | 9.4   | 10.7  | 7.3   | 7.7   | 8.4   | 7.7   | 6.9   | 12.7  |
| Volume at 110% fill factor                               | m³ | 9.7   | 10.3  | 11.8  | 8.0   | 8.5   | 9.2   | 8.5   | 7.6   | 14.0  |
| m <sub>T1</sub> Static tipping load, straight machine    | kg | 37 380  | 37 390  | 36 790  | 39 060  | 38 570  | 38 520  | 37 470  | 38 830  | 37 500  |
| m <sub>T2</sub> Static tipping load at 35°. Turn         | kg | 33 180  | 33 200  | 32 620  | 34 820  | 34 340  | 34 300  | 33 270  | 34 600  | 33 290  |
| m <sub>T3</sub> Static tipping load at full turn         | kg | 32 700  | 32 720  | 32 140  | 34 340  | 33 860  | 33 820  | 32 790  | 34 120  | 32 820  |
| F <sub>Br</sub> Breakout force                           | kN | 391   | 378   | 352   | 449   | 434   | 416   | 342   | 450   | 376   |
| A Overall length   | mm | 11 430  | 11 180  | 11 330  | 10 850  | 11 220  | 10 990  | 11 700  | 11 160  | 11 170  |
| E Digging depth, max dump (S)                            | mm | 1 980   | 1 770   | 1 900   | 1 490   | 1 810   | 1 610   | 2 220   | 1 750   | 1 770   |
| H*) Dump clearance                                       | mm | 3 470   | 3 640   | 3 540   | 3 860   | 3 610   | 3 770   | 3 300   | 3 650   | 3 630   |
| L Overall operating height                               | mm | 7 300   | 7 380   | 7 540   | 7 110   | 7 170   | 7 270   | 7 400   | 7 300   | 7 680   |
| M*) Dump reach   | mm | 2 030   | 1 870   | 1 980   | 1 650   | 1 890   | 1 750   | 2 250   | 1 850   | 1 880   |
| N*) Reach at 45deg discharge, Pos. G                     | mm | 2 840   | 2 740   | 2 810   | 2 570   | 2 740   | 2 650   | 2 990   | 2 720   | 2 700   |
| V Bucket width   | mm | 3 970   | 3 970   | 3 970   | 3 970   | 3 970   | 3 970   | 4 110   | 3 970   | 4 500   |
| a1 Outer clearance circle (diameter)                     | mm | 18 530  | 18 390  | 18 480  | 18 210  | 18 420  | 18 290  | 18 800  | 18 370  | 18 860  |
| Operating weight without load                            | kg | 51 460  | 51 410  | 51 730  | 50 720  | 51 040  | 51 010  | 51 690  | 50 930  | 51 890  |

\*) Measured to the tip of the bucket teeth or bolt-on edge. Dump height to bucket edge.

Note: This only applies to genuine Volvo attachments. Measured at 45° dump angle. (Spade nose buckets at 42°.)

**L350H**

| Long boom  |    | Rehandling  |   |   | General purpose   |   |   | Rock  |   | Light material  |
|--|----|---|---|---|---|---|---|---|---|---|
| <b>Tires 875/65 R33 RL5K L5</b><br><b>Pin-on buckets</b> |    |  |  |  |  |  |  |  |  |  |
|  |    | <b>8.8 m³ STE P BOE</b>   | <b>9.4 m³ STE P BOE</b>   | <b>10.7 m³ STE P BOE</b>  | <b>7.3 m³ STE P BOE</b>   | <b>7.7 m³ STE PT SEG</b>  | <b>8.4 m³ STE P BOE</b>   | <b>7.7 m³ SPN PT SEG</b>  | <b>6.9 m³ STE PT SEG</b>  | <b>12.7 m³ LM P</b>   |
| Volume heaped ISO/SAE                                    | m³ | 8.8   | 9.4   | 10.7  | 7.3   | 7.7   | 8.4   | 7.7   | 6.9   | 12.7  |
| Volume at 110% fill factor                               | m³ | 9.7   | 10.3  | 11.8  | 8.0   | 8.5   | 9.2   | 8.5   | 7.6   | 14.0  |
| m <sub>T1</sub> Static tipping load, straight machine    | kg | 35 250  | 35 270  | 34 710  | 36 790  | 36 320  | 36 290  | 35 280  | 36 560  | 37 500  |
| m <sub>T2</sub> Static tipping load at 35°. Turn         | kg | 31 160  | 31 190  | 30 650  | 32 670  | 32 210  | 32 190  | 31 200  | 32 450  | 33 290  |
| m <sub>T3</sub> Static tipping load at full turn         | kg | 30 700  | 30 730  | 30 190  | 32 200  | 31 740  | 31 720  | 30 740  | 31 980  | 32 820  |
| F <sub>Br</sub> Breakout force                           | kN | 355   | 344   | 320   | 408   | 395   | 377   | 311   | 409   | 376   |
| A Overall length   | mm | 11 840  | 11 590  | 11 740  | 11 260  | 11 630  | 11 400  | 12 110  | 11 570  | 11 170  |
| E Digging depth, max dump (S)                            | mm | 2 060   | 1 830   | 1 970   | 1 540   | 1 870   | 1 670   | 2 310   | 1 820   | 1 770   |
| H*) Dump clearance                                       | mm | 3 950   | 4 120   | 4 010   | 4 340   | 4 080   | 4 240   | 3 770   | 4 120   | 3 630   |
| L Overall operating height                               | mm | 7 780   | 7 850   | 8 020   | 7 580   | 7 640   | 7 750   | 7 870   | 7 770   | 7 680   |
| M*) Dump reach   | mm | 2 040   | 1 880   | 1 980   | 1 660   | 1 900   | 1 750   | 2 250   | 1 860   | 1 880   |
| N*) Reach at 45deg discharge, Pos. G                     | mm | 3 200   | 3 090   | 3 170   | 2 930   | 3 100   | 3 000   | 3 350   | 3 070   | 2 700   |
| V Bucket width   | mm | 3 970   | 3 970   | 3 970   | 3 970   | 3 970   | 3 970   | 4 110   | 3 970   | 4 500   |
| a1 Outer clearance circle (diameter)                     | mm | 18 880  | 18 730  | 18 820  | 18 550  | 18 760  | 18 630  | 19 160  | 18 720  | 18 860  |
| Operating weight without load                            | kg | 53 100  | 53 040  | 53 360  | 52 350  | 52 670  | 52 640  | 53 330  | 52 560  | 51 890  |

\*) Measured to the tip of the bucket teeth or bolt-on edge. Dump height to bucket edge.

Note: This only applies to genuine Volvo attachments. Measured at 45° dump angle. (Spade nose buckets at 42°.)

# Equipment

## STANDARD EQUIPMENT

### Engine

Three stage air cleaner, pre-cleaner, primary and secondary filter  
Indicator glass for coolant level  
Preheating of induction air  
Fuel pre-filter with water trap  
Fuel filter  
Crankcase breather oil trap

### Drivetrain

Automatic Power Shift (APS) with operator controlled transmission disengagement  
when braking and mode selector with AUTO mode  
Fully automatic gear shifting, 1-4  
Pulse Width Modulation (PWM) controlled gear shifting  
Torque converter with Lock-Up  
Automatic Lock-Up shifting, 3-4 (gear selector in 4) and 2 (gear selector in 2)  
Forward and reverse switch by hydraulic lever console  
Indicator glass for transmission oil level

### Electrical system

24 V, pre-wired for optional accessories  
Alternator 24V/ 80A  
Battery disconnect switch with removable key  
Fuel gauge  
Hour meter  
Electric horn  
Instrument cluster:  
Fuel level  
Transmission temperature  
Coolant temperature  
Instrument lighting  
Lighting:  
- Twin halogen front headlights with high and low beams  
- Parking lights  
- Double brake and tail lights  
- Turn signals with flashing hazard light function  
- Work lamp, front on cab, 2 Halogen lamps, std  
- Work lamp, rear in grille, 4 Halogen lamps, std

## STANDARD EQUIPMENT

### Contronic monitoring system

Monitoring and logging of machine data  
Contronic display  
Fuel consumption  
Ambient temperature  
Clock  
Brake test  
Test function for warning and indicator lights  
Warning and indicator lights:  
Battery charging  
Parking brake  
Warning and display message:  
- Engine coolant temperature  
- Charge-air temperature  
- Engine oil temperature  
- Engine oil pressure  
- Transmission oil temperature  
- Transmission oil pressure  
- Hydraulic oil temperature  
- Brake pressure  
- Parking brake applied  
- Parking brake NOT applied  
- Brake charging  
- Overspeed at direction change  
- Axle oil temperature  
- Steering pressure  
- Crankcase pressure  
Level warnings:  
- Low fuel level  
- Engine oil level  
- Engine coolant level  
- Transmission oil level  
- Hydraulic oil level  
- Washer fluid level  
Engine torque reduction in case of malfunction indication:  
- High engine coolant temperature  
- High engine oil temperature  
- Low engine oil pressure  
- High crankcase pressure  
- High charge-air temperature  
Engine shutdown to idle in case of malfunction indication:  
- High transmission oil temperature  
- Slip in transmission clutches  
Keypad, background lit  
Start interlock when gear is engaged



| STANDARD EQUIPMENT   |
|--|
| <b>Hydraulic system</b>  |
| Main valve, double-acting 2-spool with electric pilots                   |
| Variable displacement axial piston pumps (3) for:                        |
| Steering system, working hydraulics                                      |
| Working hydraulics, brakes   |
| Cooling fan, brakes  |
| Electric-hydraulic servo control   |
| Electric level lock  |
| Boom kick-out, automatic, adjustable from cab                            |
| Return-to-dig, automatic, adjustable from cab                            |
| Bucket positioner, automatic, adjustable from cab                        |
| Double-acting hydraulic cylinders with end-damping                       |
| Indicator glass for hydraulic oil level                                  |
| Hydraulic oil cooler   |
| <b>Brake system</b>  |
| Wet oil circulation-cooled disc brakes on all four wheels                |
| Dual brake circuits  |
| Dual brake pedals  |
| Secondary brake system   |
| Parking brake, electric-hydraulic  |
| Brake wear indicators  |
| <b>Cab</b>   |
| ROPS (ISO 3471), FOPS (ISO 3449)   |
| Acoustic inner lining  |
| Cigarette lighter, 24 V power outlet                                     |
| Lockable door  |
| Cab heating with fresh air inlet and defroster                           |
| Fresh air inlet with two filters   |
| Automatic climate control (ACC)  |
| Floor mat  |
| Interior light   |
| Rear view mirror, interior   |
| Dual exterior rear-view mirrors  |
| Sliding window, right side   |
| Tinted safety glass  |
| Seat-mounted adjustable lever console, working hydraulics                |
| Adjustable steering wheel  |
| Storage compartment  |
| Document pocket  |
| Sun visor  |
| Beverage holder  |
| Windshield washer front and rear   |
| Windshield wipers front and rear   |
| Interval function for front and rear wipers                              |
| Service platforms with slip protected surfaces on front and rear fenders |
| Comfort Drive Control (CDC)  |
| Remote door opener   |

| STANDARD EQUIPMENT  |
|---|
| <b>Service and maintenance</b>  |
| Engine oil remote drain and fill  |
| Transmission oil remote drain and fill  |
| Grouped lubrication points, ground accessible   |
| Pressure check connections: transmission and hydraulic, quick-connect, grouped on console for easy access |
| Tool box, lockable  |
| Wheel nut wrench kit  |
| <b>External equipment</b>   |
| Fenders, front with rubber extensions   |
| Viscous cab mounts  |
| Rubber engine and transmission mounts   |
| Lifting eyes  |
| Easy-to-open side panels with gas struts  |
| Frame, joint lock   |
| Vandalism lock prepared for:  |
| - Batteries   |
| - Engine compartment  |
| - Radiator  |
| Tie-down eyes   |
| Recovery eyes   |
| Tow hitch   |

# Equipment

## OPTIONAL EQUIPMENT

### Engine

|  |
|--|
| Air pre-cleaner, oil-bath type                                       |
| Air pre-cleaner, cyclone type  |
| Cooling package: Radiator and charge air cooler, corrosion-protected |
| Engine block heater, 230 V   |
| Engine block heater, 120V, USA                                       |
| Engine auto shutdown   |
| Hand throttle control  |
| Fuel fill strainer   |
| Fast fill fuel system  |
| Fuel heater  |
| Reversible cooling fan   |
| Max. fan speed, hot climate  |

### Drivetrain

|                                   |
|-----------------------------------|
| Limited Slip, front axle          |
| Limited Slip, rear axle           |
| Limited Slip, front and rear axle |
| Speed limiter, 20 km/h            |
| Speed limiter, 30 km/h            |

### Electrical system

|   |
|---|
| Cab heater, power outlet 240V                         |
| Travel lights:  |
| - Headlights, assym. left                             |
| - Headlights, assym. right LED                        |
| - Headlights, assym. left LED                         |
| Tail lights, LED                                      |
| Work lights, Halogen:                                 |
| - Work lamp, rear on cab, 2 Halogen lamps             |
| - Work lamp, front, on cab, dual , 4 Halogen lamps    |
| - Work lamp, rear on cab, dual, 4 Halogen lamps       |
| - Work lamp, front above head lamps, 2 Halogen lamps  |
| Work lights, LED:                                     |
| - Work lamp, front above headlamps, 2 LED lamps       |
| - Work lamp, front on cab, 2 LED lamps                |
| - Work lamp, front on cab, 4 LED lamps                |
| - Work lamp, rear on cab, 2 LED lamps                 |
| - Work lamp, rear on cab, 4 LED lamps                 |
| - Work lamp, side on cab, 4 LED lamps                 |
| - Work lamp, side on cab, 1 LED lamp                  |
| - Work lamp, rear in grille, 4 LED lamps              |
| - LED Light packages                                  |
| Warning beacon(flasher), LED                          |
| Reverse warning light, Strobe                         |
| Reverse alarm, audible, multi-frequency (white noise) |
| Reverse alarm, audible                                |
| Jump start connector NATO                             |
| Emergency stop  |
| Electrical distribution unit 24 volt                  |
| Alternator 120 amp, heavy-duty                        |
| Anti-theft device                                     |

## OPTIONAL EQUIPMENT

### Hydraulic system

|   |
|---|
| Boom suspension system with single-acting lift function       |
| Arctic kit, pilot hoses, brake accumulators and hydraulic oil |
| Hydraulic 2 functions, Single lever control                   |
| Hydraulic 3 functions, Single lever control                   |
| 3rd electro-hydraulic function                                |
| 3rd electro-hydraulic function for long boom                  |
| Attachment bracket  |
| Separate attachment locking                                   |
| Biodegradable hydraulic fluid                                 |
| Fire-resistant hydraulic fluid                                |
| Hot climate hydraulic fluid                                   |
| Mineral oil for cold climate                                  |

### Brake system

|                                      |
|--------------------------------------|
| Oil coolers for front and rear axles |
|--------------------------------------|

### Cab

|   |
|---|
| Radio with Bluetooth/USB/AUX  |
| Radio installation kit incl. 11 A, 12 V outlet, left side             |
| Radio installation kit incl. 11 A, 12 V outlet, right side            |
| Rear-view camera incl. monitor, colour                                |
| Forward camera, colour  |
| Rear-view mirrors, electrically adjustable and heated                 |
| Asbestos dust protection filter                                       |
| Carbon filter   |
| Automatic climate control panel, with Fahrenheit scale                |
| Lunchbox holder   |
| Universal key EU, remote door open                                    |
| Universal key US, remote door open                                    |
| Steering wheel knob   |
| Sun blind, rear window  |
| Sun blind, side windows   |
| Timer cab heating   |
| Window sliding, door  |
| Operator's seat, Volvo air susp, heavy-duty, high back, heat, for CDC |
| Parking brake alarm, audible for air susp seats                       |
| Operator's seat, Premium Comfort                                      |
| Operator's seat, (air seat std) 3-point seat belt and CDC             |
| Ashtray   |
| Anchorage for Operator's manual                                       |
| Forward view mirror   |

### Service and maintenance

|  |
|--|
| Tool kit                                     |
| Automatic lubrication system                 |
| Automatic lubrication system for long boom   |
| Refill pump for automatic lubrication system |
| Oil sampling valve                           |



## OPTIONAL EQUIPMENT

### Protective equipment

Guards for front headlights  
Tail light guards, heavy-duty  
Guards for tail lights, heavy-duty  
Guards for rear work lights  
Radiator grille guard  
Cab roof, heavy duty  
Windows, side and rear guards  
Windshield guard  
Belly guard, front  
Belly guard, rear  
Fire extinguisher  
Bracket for fire extinguisher

### External equipment

Long boom

### Other equipment

Secondary steering with automatic test function  
Counterweight, re-handling  
Logger version  
Block handler kit  
Block handler kit, heavy-duty  
CE-marking  
Decals, USA  
Sound decal, EU  
Cleaner kit, with air blow gun (Stage V/Tier4f)  
Reflecting stickers (stripes), machine contour Cab  
CareTrack

## OPTIONAL EQUIPMENT

### Tires and Rims

35/65 R33 (875/65 R33):  
- L4  
- L5  
Rims, 33-28.00/3,5:  
- Five piece, heavy-duty

### Attachments

Buckets (pin-on):  
- Rock, straight edge  
- Rock, spade nose  
- Rock, side-dump, spade nose  
- General purpose, straight edge  
- Rehandling bucket, straight edge  
- Light material, straight edge

### Wear parts:

- Adapters for teeth, weld-on  
- Teeth  
- Segments, bolt-on  
- Edge savers, bolt-on (reversible)

### Block handling equipment (hook-on):

- Rock bucket, spade nose  
- Stone fork  
- Breaker tine  
- Rake

## SELECTION OF VOLVO OPTIONAL EQUIPMENT

### Boom suspension system



### Long boom



### Limited slip differentials



### Axle oil cooler



### Fast fill fueling system



### Radar detect system



Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.



**Volvo Construction Equipment**  
[www.volvocce.com](http://www.volvocce.com)